



**GUS PRECISION ENGINEERING SERVICES
LIMITED**



#JOB-2470652



Ballinalee Road, Longford, 39, Roan Gates,
Co. Longford, W12C528



No of positions : 1



Paid Position



40 hours per week



38000.00-42000.00 Euro Monthly



16/09/2026



14/10/2026

How to apply

Application Method :

Please apply to the vacancy by the following means:

Email : gustavo.cainelli@guspes.com

URL :

<https://www.guspes.com/>



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app & point here
to view this ad
online



CNC Machine Setter / Operator

Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

Job Description

Position: 5-Axis CNC Machine Setter / Operator

Company: N & E Precision Engineering

Location: Longford, Ireland

Salary: €38 to €42K / annum

Employment Type: Full-time, Permanent

Reporting to: Production Manager

About the Role

N & E Precision Engineering is seeking an experienced 5-Axis CNC Machine Setter / Operator to join our precision engineering team in Longford.

The successful candidate will be responsible for setting up, proving out and operating CNC milling machines to manufacture high-precision components in accordance with engineering drawings, specifications and quality requirements.

The role will involve working with 3-, 4-, and 5-axis CNC machining, with previous CNC programming experience being a significant advantage.

Key Responsibilities

- Set up and operate CNC milling machines, including 3-, 4-, and 5-axis equipment.
- Prepare tooling, workholding, offsets and machine settings.
- Read and interpret engineering drawings, tolerances and GD&T requirements.
- Program, edit and prove out CNC programs where required.
- Manufacture precision components to the required quality standards.
- Carry out first-off and in-process dimensional inspections using appropriate measuring equipment.
- Make authorised program and offset adjustments where required.
- Maintain accurate setup sheets, tooling lists and production documentation.
- Identify and report machine, tooling or quality issues.

- Maintain CNC machines and the working area in a clean, safe and organised condition.
- Work closely with Production, Quality and Maintenance teams.
- Follow all company health and safety and quality procedures.

Requirements

- Previous experience as a CNC Setter / Operator in a precision engineering or manufacturing environment.
- Experience with CNC milling and 4- or 5-axis machining.
- Ability to read and understand engineering drawings.
- Experience with dimensional inspection and precision measuring equipment.
- Good understanding of CNC tooling, offsets and machine setup.
- CNC programming experience is a significant advantage.
- Strong attention to detail and commitment to quality and safety.
- Ability to work independently and as part of a team.

Working Hours

The successful candidate may be required to work either:

- Day Shift: 8:00 am – 4:30 pm
- Evening Shift: 4:30 pm – 1:00 am

Shift allocation will depend on operational requirements.

Career Opportunity

This is an excellent opportunity for an experienced CNC professional to join a precision engineering environment and further develop their 5-axis machining, setup and programming skills.

Candidates with previous aerospace or other high-precision manufacturing experience are particularly encouraged to apply.

How to apply?

Please forward CV to gustavo.cainelli@guspes.com

Application Process: We aim to respond to all applicants within 10 working days. If you do not hear from us within this timeframe, please consider your application unsuccessful. We may contact you regarding future opportunities.

- **Sector:** manufacturing

Career Level

- Experienced [Non-Managerial]