



GUS PRECISION ENGINEERING SERVICES
LIMITED



#JOB-2467640



Co. Wexford,



No of positions : 1



Paid Position



40 hours per week



40000.00-50000.00 Euro Annually



04/09/2026



02/10/2026

How to apply

Application Method :

Please apply to the vacancy by the following means:

Email : gustavo.cainelli@guspes.com



Open your camera
app & point here
to view this ad
online



CNC Programmer

Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

Job Description

CNC Mill-Turn Programmer / Setter / Operator

Location: Wexford, Ireland

Job Type: Full-time, Permanent

Salary: Up to €50,000 per year, depending on experience

About the Role

We are seeking an experienced CNC Mill-Turn Programmer, Setter and Operator to join a growing Precision Engineering manufacturing team.

This is an excellent opportunity to work with advanced CNC technology in a modern precision engineering environment, producing high-quality components to demanding standards.

The successful candidate will be responsible for programming, setting and operating CNC Mill-Turn machines, ensuring production, quality and safety requirements are consistently achieved.

Key Skills & Experience

- Proven experience programming, setting and operating CNC Mill-Turn machines.
- Ability to create, modify and optimise CNC programmes independently.
- Experience with CAD/CAM software.
- Strong understanding of machining processes, tooling and cutting parameters.
- Ability to read and interpret engineering drawings and technical specifications.
- Experience using precision measuring equipment.
- Good problem-solving skills and attention to detail.
- Good spoken and written English.

Desirable

- Mastercam experience is an advantage. Candidates with other CAD/CAM experience will also be considered, with training available.
- Experience with FANUC controls.
- Experience in precision engineering or high-specification manufacturing.

Key Responsibilities

- Programme, set and operate CNC Mill-Turn machines.
- Set up tooling, fixtures and workholding equipment.
- Manufacture components to engineering drawings and specifications.
- Modify and optimise programmes to improve efficiency and quality.
- Carry out first-off inspections and in-process quality checks.
- Adjust offsets and tooling to maintain required tolerances.
- Troubleshoot machining, tooling and programming issues.
- Perform routine machine maintenance and TPM activities.
- Maintain production and quality records.
- Follow all company health, safety and quality procedures.

How to apply?

Please forward CV to gustavo.cainelli@guspes.com

Application Process: We aim to respond to all applicants within 10 working days. If you do not hear from us within this timeframe, please consider your application unsuccessful. We may contact you regarding future opportunities.

Privacy: By applying, you consent to your personal data being securely retained and used solely for recruitment purposes in accordance with our Privacy Policy. For further information, contact support@guspes.ie.

Gus Precision Engineering Services operates as an employment agency for permanent recruitment in Ireland only.

- **Sector:** manufacturing

Career Level

- Experienced [Non-Managerial]