



GUS PRECISION ENGINEERING SERVICES
LIMITED



#JOB-2456888



Co. Wexford,



No of positions : 1



Paid Position



40 hours per week



45000.00-52000.00 Euro Annually



07/07/2026



04/08/2026

How to apply

Application Method :

Please apply to the vacancy by the following means:

URL :

www.guspes.com



Open your camera
app & point here
to view this ad
online



CNC Programmer - Setter (4-axis lathe)

Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

Job Description

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Our Partner is seeking an experienced CNC Mill-Turn Programmer, Setter, and Operator to join their growing manufacturing team. This is an excellent opportunity to work with advanced CNC technology in a modern production environment, manufacturing high-precision components to demanding quality standards.

The successful candidate will be responsible for programming, setting up, and operating CNC 4-axis Mill-Turn / Lathe machines while ensuring production targets, quality requirements, and safety standards are consistently achieved.

Role

CNC Mill-Turn Programmer / Setter / Operator (4-Axis Lathe)

Reporting To: Production Supervisor

Required Skills & Experience

Proven experience programming, setting, and operating CNC Mill-Turn or CNC Lathe machines (4-axis).

Ability to create and modify CNC programs independently.

Experience using CAD/CAM software.

Strong understanding of machining processes, tooling, and cutting parameters.

Ability to read and interpret engineering drawings and technical specifications.

Experience using precision measuring equipment.

Good problem-solving skills and attention to detail.

Good level of spoken and written English.

Desirable

Experience with Mastercam is a bonus, however the company is open to upskill whoever has

experience with a different software.

Experience with FANUC controls.

Experience working in a precision engineering or high-specification manufacturing environment.

Key Responsibilities

Program CNC Mill-Turn / 4-axis Lathe machines using CAD/CAM software (Mastercam preferred).

Set up machines, tooling, fixtures, and workholding equipment.

Operate CNC machines to manufacture components according to engineering drawings and specifications.

Optimise programs and machining processes to improve efficiency and quality.

Perform first-off inspections and in-process quality checks.

Adjust machine offsets and tooling as required to maintain tolerances.

Carry out routine machine maintenance and TPM activities.

Troubleshoot machining and programming issues.

Maintain accurate production records.

Follow all company safety and quality procedures.

What We Offer

Salary

Up to €52,000 per annum depending on experience.

Benefits

Competitive salary package.

On-site parking.

Modern manufacturing facility.

Long-term career progression opportunities.

Ongoing training and professional development.

- **Sector:** manufacturing

Career Level

- Experienced [Non-Managerial]

Candidate Requirements

(Essential)

- **Minimum Experienced Required (Years):** 5

(Desirable)

- **Ability Skills:** Analytical, Engineering
- **Competency Skills:** Collaboration, Manufacturing, Problem Solving, Working on own Initiative
- **Languages:** English B2-Upper intermediate