



GLOBAL STEEL MANUFACTURING LIMITED



#JOB-2452193

GLOBAL STEEL MANUFACTURING LTD, Old



Dublin Road, Enniscorthy, Co. Wexford, Y21

YF99



No of positions : 1



Paid Position



39 hours per week



17.50-20.00 Euro Hourly



08/06/2026



06/07/2026

How to apply

Application Method :

Please apply to the vacancy by the following means:

Email : richard@globalsteel.ie



Open your camera app & point here to view this ad online



CNC Press Brake Operator

Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

Job Description

Role Overview

Global Steel is seeking an experienced and highly skilled CNC Press Brake Operator to join our production team. The successful candidate will be responsible for the accurate setup and operation of CNC press brake machinery, producing high-quality fabricated components in line with engineering specifications and company standards.

Health and safety is paramount in this role, alongside a strong right-first-time approach to manufacturing.

Key Responsibilities

- Set up and operate CNC press brake machines
- Read and interpret engineering drawings and technical specifications
- Select correct tooling, materials, and machine settings for each job
- Produce components to required tolerances and quality standards
- Carry out first-off and in-process inspections
- Maintain a right-first-time mindset to minimise waste and rework
- Perform routine maintenance and basic troubleshooting
- Ensure full compliance with health and safety procedures
- Work to production schedules and meet deadlines
- Maintain a clean, organised, and safe working environment
- Communicate effectively with supervisors and team members

Essential Requirements

- Proven experience operating CNC press brake machines
- Strong ability to read and interpret engineering drawings
- High level of accuracy and attention to detail
- Good understanding of sheet metal fabrication
- Strong commitment to health and safety

Reliable with excellent timekeeping

Good communication skills

Ability to work both independently and as part of a team

Desirable Skills & Experience

Experience with CNC systems (e.g., Amada, Trumpf, Bystronic or similar)

Knowledge of lean manufacturing principles

Experience in a fast-paced production environment

What We Offer

Full-time, stable employment with Global Steel

Competitive salary plus shift allowance

Supportive, team-based environment

Opportunities for training and development

Structured shift pattern with early finish on Fridays

- **Sector:** manufacturing

Career Level

- Experienced [Non-Managerial]

Candidate Requirements

(Essential)

- **Minimum Experienced Required (Years):** 1
- **Minimum Qualification:** No Qualification **OR** Press Brake Operator

(Desirable)

- **Ability Skills:** Analytical, Communications, Customer Service, Manual
- **Competency Skills:** Leadership, Priority Planning, Problem Solving, Teamwork
- **Specialising In:** press brake operations
- **Driving Licence:** Full: B
- **Languages:** Irish C2-Master (Fluent)
- **Proximity Locator Distance:** 100 Kilometres