



Company Details Confidential



#JOB-2443155



Kinsale Road, Cork, Co. Cork, T12 K7XR



No of positions : 1



Paid Position



39 hours per week



36605.00 Euro Annually



17/04/2026



15/05/2026

How to apply

Application Method :

Not available



Open your camera app & point here to view this ad online



CNC Operator

Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

Job Description

Job Title: CNC Operator

Employer: Irish Pioneer Works

Location: Kinsale Road, Cork – T12 K7XR

Salary: €36,605 per annum

Working Hours: 39 hours per week

Responsibilities:

Set up CNC machines (milling, drilling, and turning) for production runs, including tool selection, fixture alignment, and machine calibration

Input and adjust machining parameters (feeds, speeds, offsets) based on material type and engineering requirements

Prepare machines for new jobs by interpreting technical drawings and CAD/CAM specifications

Operate CNC machinery to manufacture metal components within specified tolerances

Monitor machining processes and make real-time adjustments to maintain dimensional accuracy

Ensure repeatability and consistency across production batches

Read and interpret engineering drawings, blueprints, and specifications

Use precision measuring instruments (e.g., micrometers, verniers, gauges) to verify component accuracy

Conduct in-process and final inspections to ensure compliance with quality standards

Identify and resolve machining issues, including tool wear, misalignment, and process deviations

Optimise machining processes to improve efficiency, cycle times, and output quality

Perform routine maintenance and ensure machines are operating within optimal parameters

Coordinate workflow with fabrication and finishing teams to ensure efficient production sequencing

Prepare machined components for downstream processes, including surface treatment where required

Requirements:

CNC machine set-up and operation

Strong understanding of metal machining principles and tooling

Ability to interpret technical drawings and tolerances

Mechanical troubleshooting and process optimisation

Attention to detail and quality control

Ability to work independently within a production environment

Qualifications:

Experience in machine operation within a manufacturing or metalworking environment

Practical experience in machine set-up, adjustment, and troubleshooting

Technical training is advantageous

Demonstrated ability to work with precision and follow technical specifications

- **Sector:** manufacturing

Career Level

- Experienced [Non-Managerial]