



Company Details Confidential



#JOB-2439566



SHAMROCK RECRUITMENT LIMITED, 113  
Irishtown, Clonmel, Co. Tipperary, E91 KT35



No of positions : 3



Paid Position



39 hours per week



20.00 Euro Hourly



08/04/2026



06/05/2026

### How to apply

#### Application Method :

Not available



Open your camera app & point here to view this ad online



## PIPE FITTER(2 vacancies) & WELDER(1 vacancy)

### Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

### Job Description

Shamrock recruitment limited is a company based in Tipperary is recruiting for the position of welder/fitter. We are currently seeking experienced welder and fitter to join our team.

#### PIPE WELDER

The Pipe Welder will be responsible for carrying out high-quality TIG welding of stainless steel and carbon steel pipework systems in accordance with approved welding procedures, engineering drawings, and industry standards in sectors including pharmaceutical, life sciences, food & beverage, oil refineries and advanced manufacturing.

#### KEY RESPONSIBILITIES

- \*Perform TIG welding on stainless steel and carbon steel pipe.
- \*Carry out manual welding as required.
- \*Weld to approved WPS and in line with ASME / EN / ISO standards.
- \*Interpret P&IDs, isometric drawings, and weld maps.
- \*Prepare pipe for welding (beveling, purging, alignment).
- \*Ensure proper purge procedures are followed.
- \*Maintain high standards of weld quality to pass visual and NDT inspections.
- \*Complete weld traceability documentation and QA records.
- \*Work closely with pipe fitters, supervisors, and QA teams.
- \*Adhere strictly to site safety policies and procedures.

#### ESSENTIAL REQUIREMENTS

- \*Minimum 5+years experience.
- \*Trade qualified Welder or equivalent demonstrable experience.
- \*Valid TIG welding certifications

\*Proven experience welding stainless steel and carbon steel pipework.

\*Strong understanding of weld purge techniques.

\*Ability to read and interpret engineering drawings.

## PIPE FITTER

The pipe fitter will be responsible for the fabrication, installation, and testing of stainless steel and carbon steel pipe systems in accordance with engineering drawings, specifications, and industry standards. The role requires a high level of precision, safety awareness, and experience working on hygienic and high-purity systems.

## KEY RESPONSIBILITIES

\*Read and interpret P&IDs, isometric drawings, and layout drawings.

\*Fabricate and install stainless steel and carbon steel pipework systems.

\*Work with welders and coordinate with coded TIG welders.

\*Measure, cut, bevel, and prepare stainless steel and carbon steel pipe to specification.

\*Install supports, brackets, and hangers in line with project requirements.

\*Perform hydrostatic and pneumatic pressure testing.

\*Ensure installations comply with industry standards (ASME, ISO, EN standards as applicable).

\*Maintain high standards of quality.

\*Adhere strictly to site safety regulations and company HSE policies.

\*Complete documentation and quality records as required.

\*Work collaboratively with supervisors, engineers, welders, and other trades.

## ESSENTIAL REQUIREMENTS

Trade qualified Pipe Fitter / Mechanical Fitter (National Craft Certificate or equivalent).

Minimum 5+years experience working with stainless steel and carbon steel pipework.

\*Experience in pharmaceutical, food processing, or similar regulated environments.

\*Strong understanding of isometric drawings and P&IDS.

\*Safe Pass(mandatory)

\*Manual handling certificate.

\*Abrasive wheel training.

- This vacancy is suitable for Remote/Blended working
- **Sector:** manufacturing

## Career Level

- Experienced [Non-Managerial]

## Candidate Requirements

(Essential)

- **Minimum Experienced Required (Years):** 5
- **Minimum Qualification:** Level 4 (incl Leaving Certificate/ Leaving Certificate Applied/ Leaving Certificate Vocational Programme)

(Desirable)

- **Ability Skills:** Communications, Interpersonal Skills
- **Competency Skills:** Manufacturing, Teamwork, Time Management
- **Specialising In:** none