



KELTIA IRELAND LIMITED



#JOB-2356656



Co. Cork,



No of positions : 1



Paid Position



40 hours per week



To be Confirmed



23/09/2024



21/10/2024

How to apply

Application Method :

Not available



Open your camera app & point here to view this ad online



CNC Programmer - Mayo/Cork/Galway - 1805

Application Details

In order to work in Ireland a non-EEA National, unless they are exempted, must hold a valid employment permit. Please review the [Eligibility and requirements for an employment permit](#) if you are unsure of your eligibility to apply for this vacancy.

Job Description

Our clients have several openings for CNC Programmers and Operators in the Mayo, Galway and Cork areas. Experience required with various CNC machines such as lathes and milling, 3 axis, 5 axis machines with various industries such as medical device, aerospace, automotive etc.

Ideal Profile:

Minimum of 5 years' experience of programming, setting and operating 3-axis & 5-axis milling and Swiss-Turn CNC lathe machines.

Aerospace or Medical industry experience is preferable.

CAD/CAM packages experience such as SolidCAM/Hypermill is preferable.

Ability to read engineering drawings.

Time efficient programming of CNC turning operations.

Good practical, technical and problem-solving skills.

Ability to produce work to a high degree of accuracy and quality.

Experience using various measuring equipment.

Good IT skills i.e., MS Word/Excel.

Ability to work effectively on own initiative.

Good communication skills

Responsibilities:

Programming, setting and operating CNC lathes for manufacturing of precision components to tolerance, as per engineering drawings and CAD models provided.

Primarily responsible the operation of the CNC machine in a responsible safe manner.

Experience in 3 axis CNC machining (Fanuc & Heidenhain Controls)

Have a good Knowledge in cad/cam manufacturing software (Mastercam & Fusion 360)

Operate the CNC Machine, and set up process in accordance with defined Manufacturing Specifications and Procedures.

Monitor own work, that machined parts are correct and within specification and of acceptable finish quality.

Adhere to work schedules and meet work project deadlines.

Identify and communicate manufacturing issues to production engineering and engage with solution implementation.

Design and manufacture work holding fixtures and soft jaws for machining operations where necessary.

Create set-up procedure sheets for production jobs.

Communicate and contribute in a cooperative team environment.

Ensure machine(s) are clean, oil and coolant levels are maintained, and generally well kept.

Maintain high standard of workspace housekeeping and engage in Lean Program projects.

Prepare machine and work station for hand-over to next shift.

Keltia Ireland Ltd is a technical support services company providing CAD training, engineering design, and a broad range of technical recruiting services to customers in the Aerospace, Automotive and Medical Device industries on a permanent and contractual basis.

Please send an updated CV with salary requirements and availability at support@keltia-design.com and we will follow up with you shortly

- **Sector:** manufacturing

Career Level

- Professional